



9	6	M5 X .8 X 6 MM LG. SHSS
8	7	M5 X .8 X 13MM LG. SHCS
7	3	SCR1901 ADJUSTING SCREW
6	1	CIRCLE BAR (CARB.) FCBI-312/500-1 1/2-5R
5	1	CIRCLE BAR (CARB.) FCBI-312/500-1 1/2-5L
4	1	CIRCLE BAR (CARB.) FCBI-312/500-1 1/2-5R
3	2	HLD1902 OUTER HOLDER
2	1	HLD1901 CENTER HOLDER
1	1	SHK1901 TAPER CAT 40 TAPER SHANK ASSY.
DET.	QTY.	DESCRIPTION

REV.	DATE	DESCRIPTION
B	6/7/96	CHG. CENTER BAR & HLDR.
A	5/23/96	

GENERAL TOLERANCES, UNLESS NOTED
 .XX DECIMALS ±.010
 .XXX DECIMALS ±.005
 SURFACE FINISH 63 ✓
 ANGLES ±1°
 BREAK ALL EDGES
 .010 X 45°
 UNLESS OTHERWISE SPECIFIED

MTP ASSOCIATES
 SANDWICH, MA

DWG. NO: SBT1902 (SH. 1 OF 5)
 REV. B DR. BY: A.J.O. DATE: 5/23/96
 TITLE: SPECIAL BORING TOOL
 MATERIAL: SEE DWG.

