



9	6	M5 X .8 X 6 MM LG. SHSS
8	7	M5 X .8 X 13MM LG. SHCS
7	3	SCR1901 ADJUSTING SCREW
6	1	CIRCLE BAR (CARB.) FCBI-312/500-1 1/2-5R
5	1	CIRCLE BAR (CARB.) FCBI-312/500-1 1/2-5L
4	1	CIRCLE BAR (CARB.) FCBI-312/500-1 1/2-5R
3	2	HLD1902 OUTER HOLDER
2	1	HLD1901 CENTER HOLDER
1	1	SHK1901 TAPER CAT 40 TAPER SHANK ASSY.
DET.	QTY.	DESCRIPTION

REV.	DATE	DESCRIPTION
B	6/7/96	CHG. CENTER BAR & HLDR.
A	5/23/96	

GENERAL TOLERANCES, UNLESS NOTED  
 .XX DECIMALS ±.010  
 .XXX DECIMALS ±.005  
 SURFACE FINISH 63 ✓  
 ANGLES ±1°  
 BREAK ALL EDGES  
 .010 X 45°  
 UNLESS OTHERWISE SPECIFIED

**MTP ASSOCIATES**  
 SANDWICH, MA

DWG. NO: SBT1902 (SH. 1 OF 5)  
 REV. B DR. BY: A.J.O. DATE: 5/23/96

TITLE: SPECIAL BORING TOOL

MATERIAL: SEE DWG.

