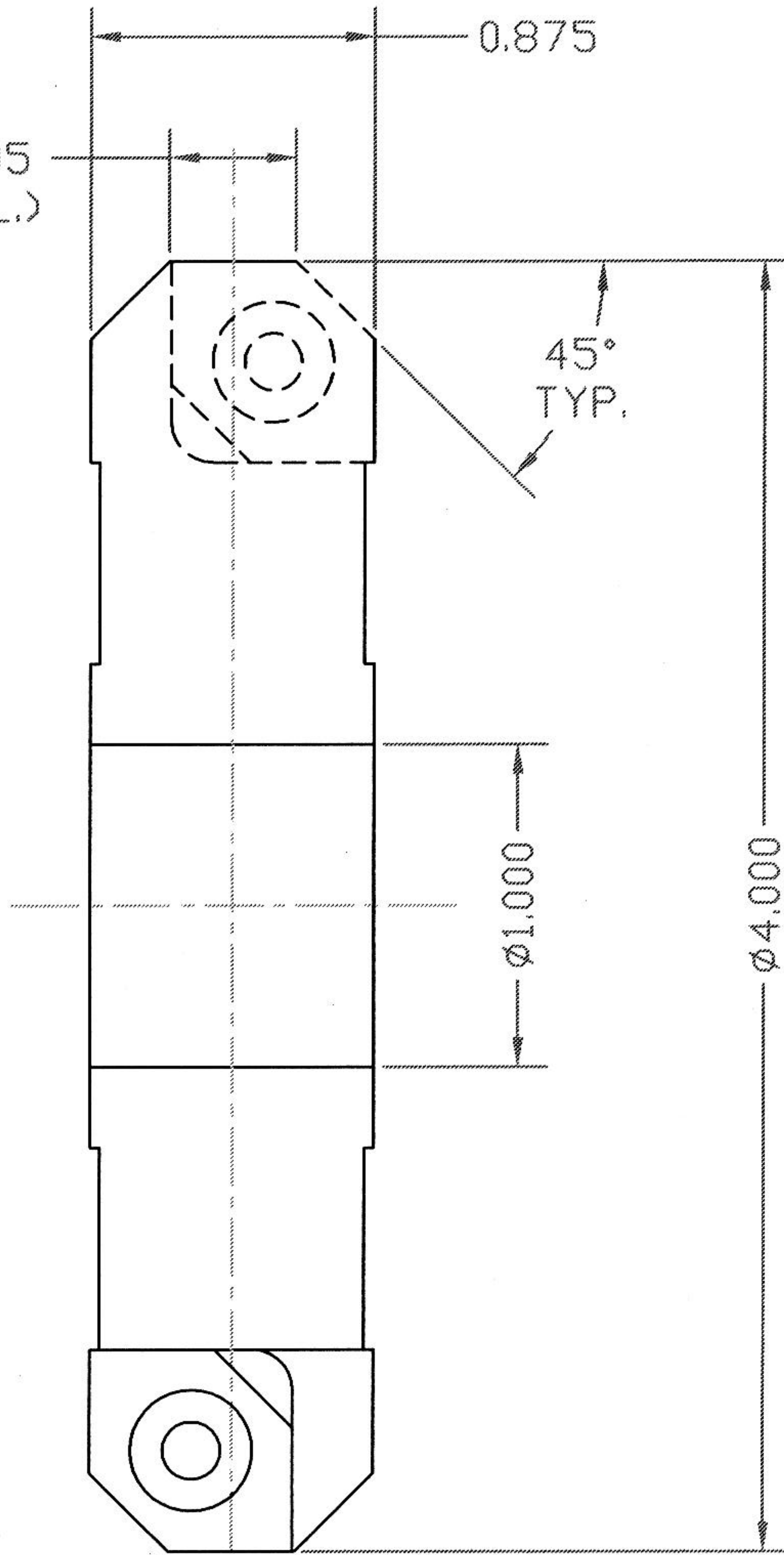
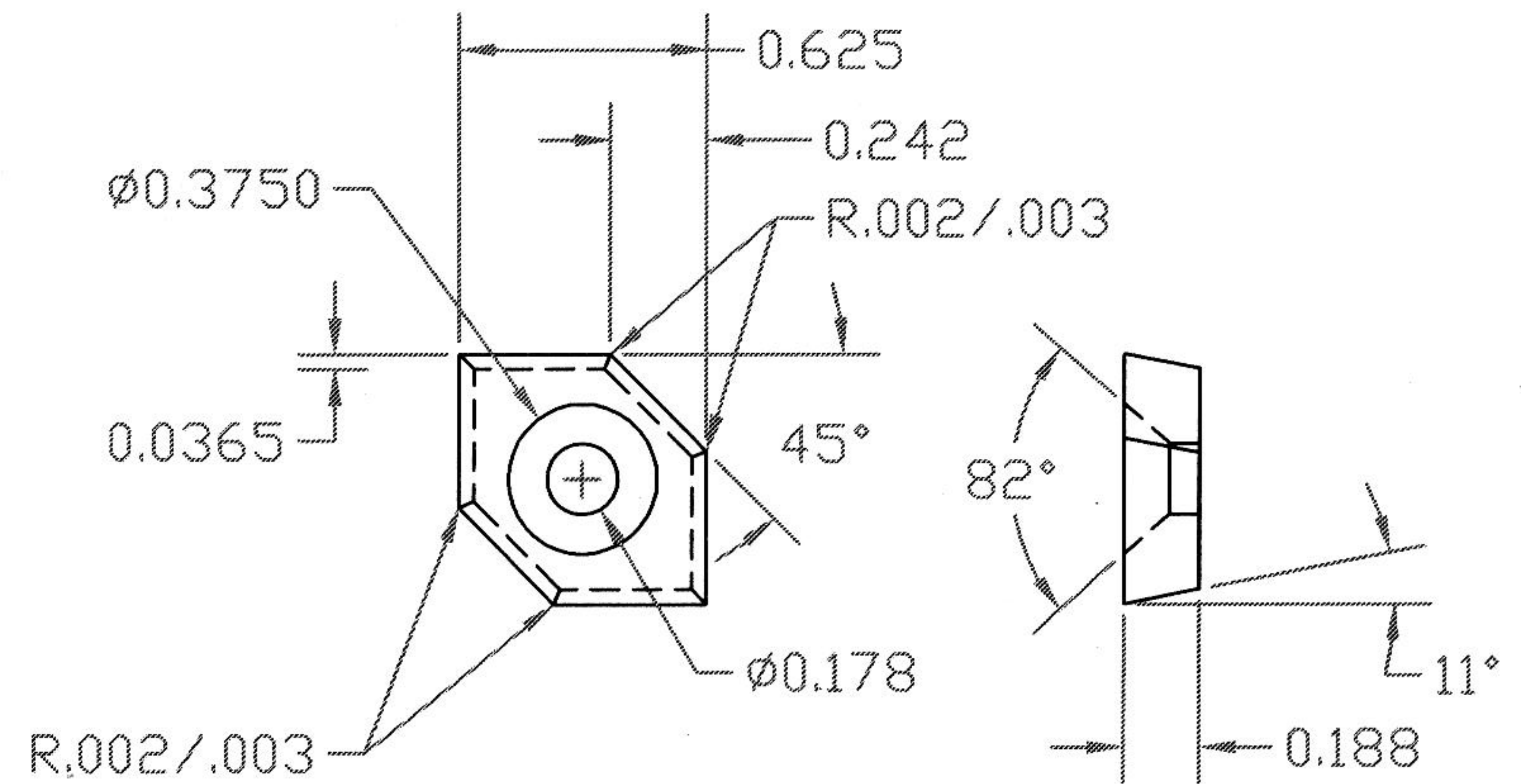


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	3/31/03	
B	ADDED .035 REF. DIM.	4/21/03	
C	CHANGED INSERT DESIGN	4/29/03	

0.390±0.0050  
 CENTERED W/IN .005  
 (MEAN PRODUCT TOL.)



NOTE:  
 STAGGERED TOOTH, 8 INSERTS  
 INSERT #INS1914



GENERAL TOLERANCES, UNLESS NOTED  
 .XX DECIMALS ±.010  
 .XXX DECIMALS ±.005  
 .XXXX DECIMALS ±.0005  
 SURFACE FINISH 32 ✓  
 ANGLES ±1°  
 BREAK ALL EDGES  
 .010 X 45°  
 UNLESS OTHERWISE SPECIFIED

MTP ASSOCIATES  
 SANDWICH, MA

DWG. NO: SMC1902  
 REV. C DR. BY: A.J.O. DATE: 3/31/03  
 TITLE: SPEC. MILLING CUTTER  
 MATERIAL: 4140 STEEL, H/T 48-52 Rc

