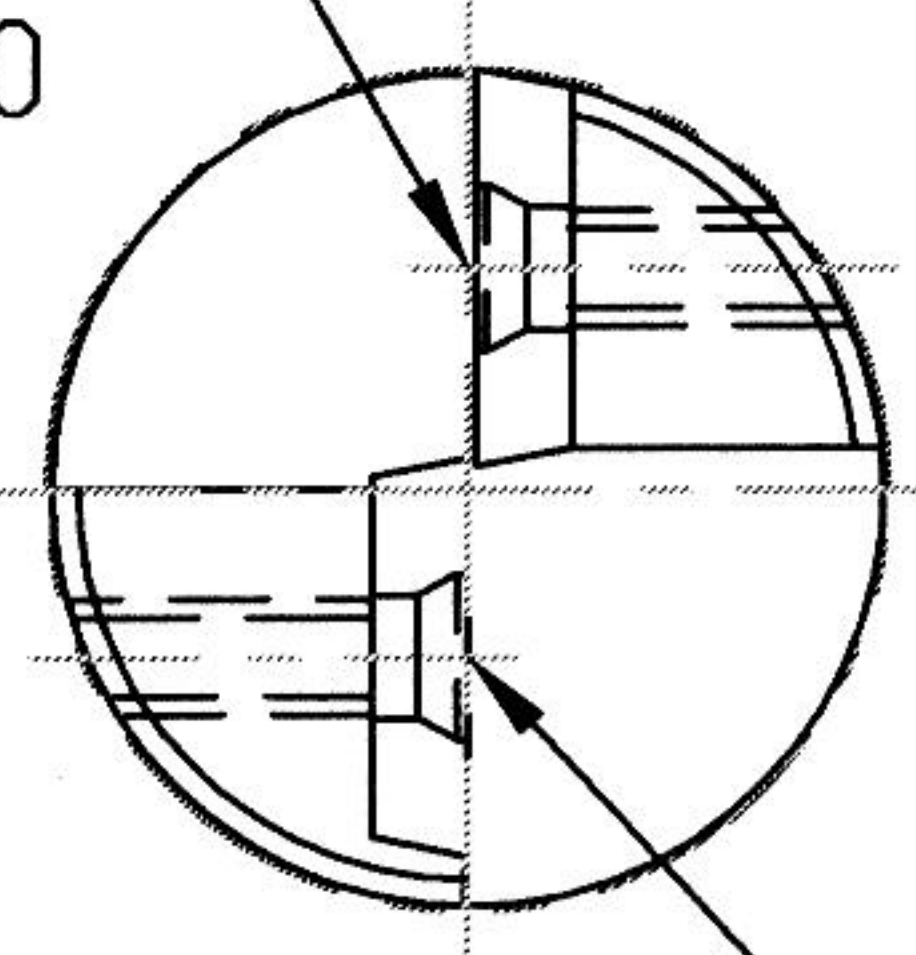
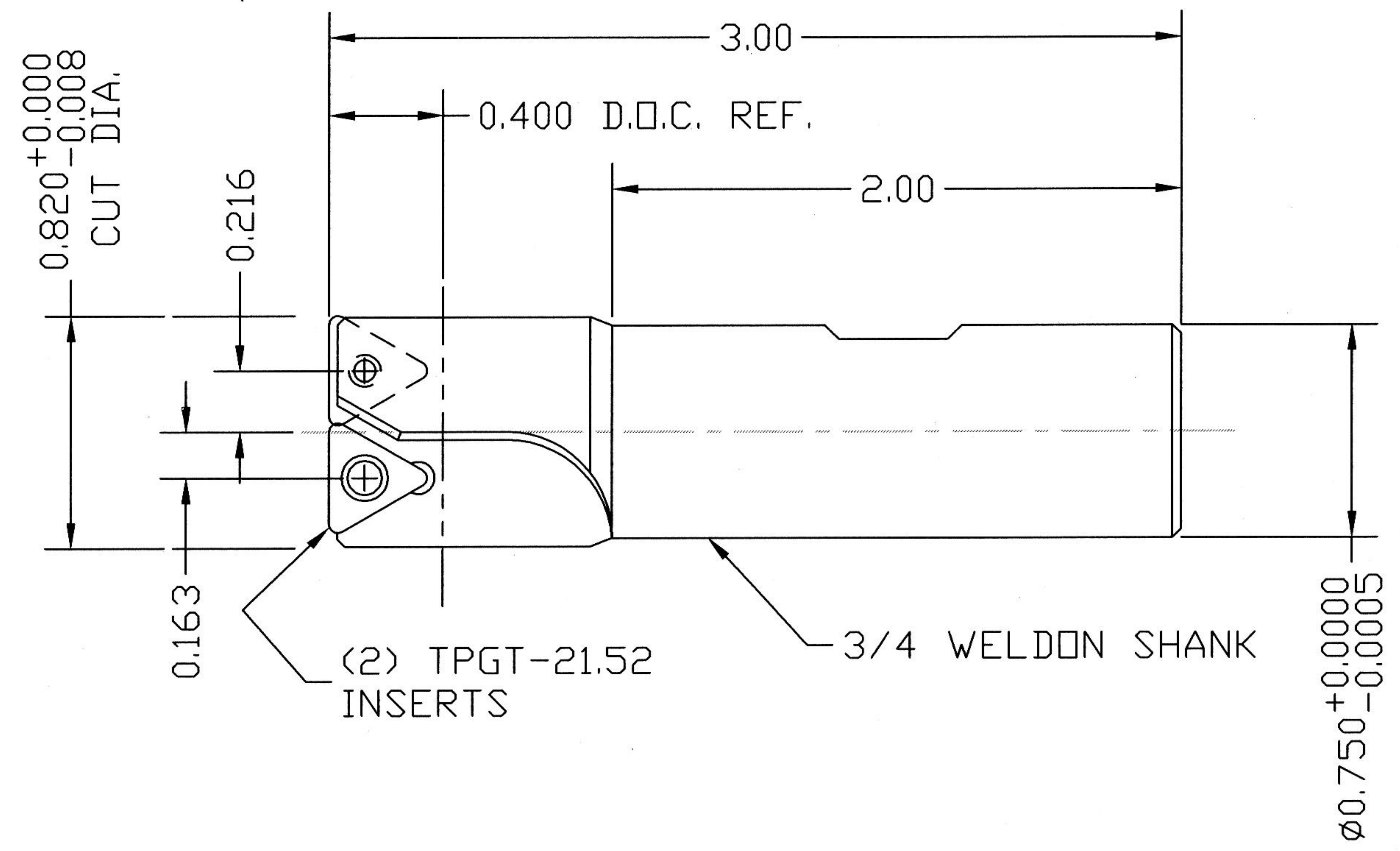


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	1/30/04	

INSERT "B"  
CUTTING EDGE .005  
BELOW CENTER  
AND CUTTING TO  
Ø.820



INSERT "A"  
CUTTING EDGE ON  
CENTER  
AND CUTTING TO  
C/L OF PART



(2) TPGT-21.52  
INSERTS

- NOTE:
- CUTTING 12L14 STEEL
  - FOR R.H. ROTATION

GENERAL TOLERANCES, UNLESS NOTED	
.XX DECIMALS	±.010
.XXX DECIMALS	±.005
.XXXX DECIMALS	±.0005
SURFACE FINISH	63 ✓
ANGLES	±1°
BREAK ALL EDGES	.010 X 45°
UNLESS OTHERWISE SPECIFIED	

<b>MTP ASSOCIATES</b> SANDWICH, MA		
DWG. NO: SID1901		
REV. A	DR. BY: A.J.O.	DATE: 1/30/04
TITLE: SPECIAL INDEXABLE DRILL		
MATERIAL: 4140 STEEL		

